Navigating Change Together: Shared Vision, Shared Success

Industry XX Talk
15th November 2024

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Workshop Agenda

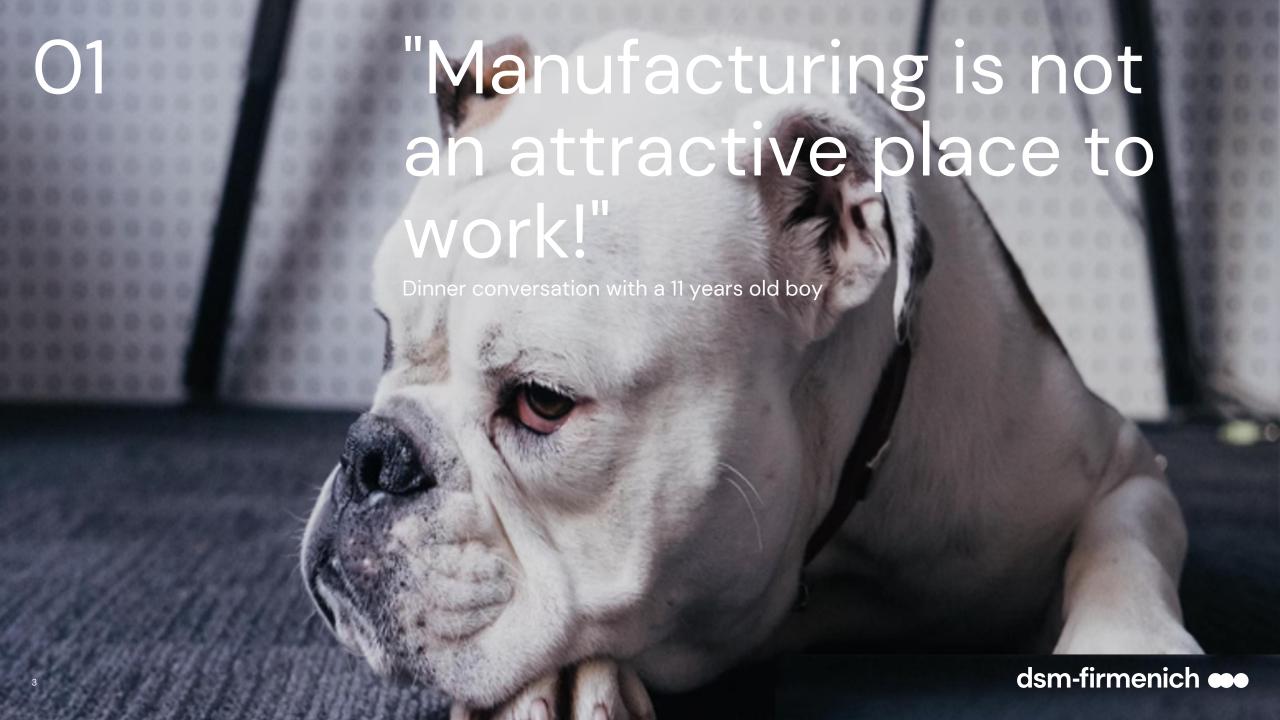
Section One

"Manufacturing is not an attractive place to work" **Section Two**

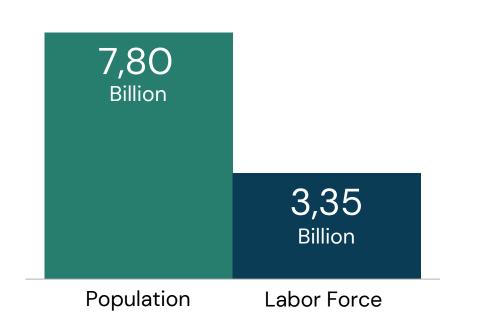
Changes will be faster, more frequent and profound

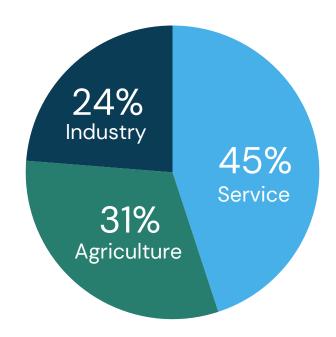
Section Three

dsm-firmenich use case in Animal Nutrition and Health



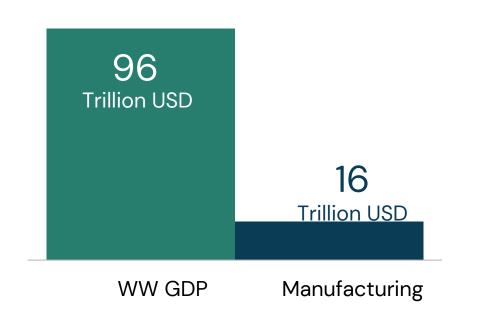
Manufacturing is not an attractive place to work!

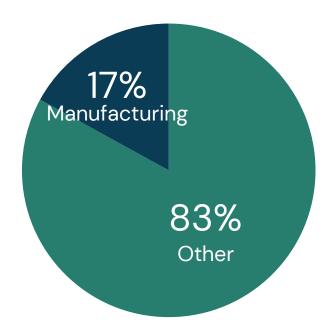




Manufacturing accounts for 24% of the labour force

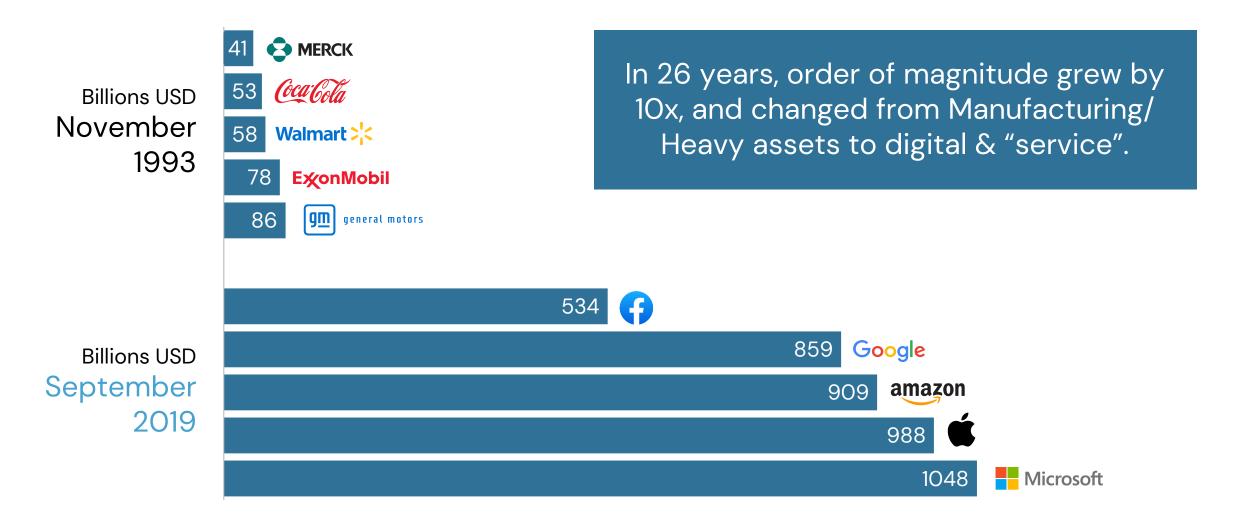
Manufacturing is not an attractive place to work





Manufacturing accounts for 17% of GPD.

Manufacturing is not an attractive place to work



"By 2023, more than

8 million

manufacturing jobs could go unfilled".

Physical demanding jobs will have high acquisition and retention cost because of lack of available workforce. These positions will have high attrition rate and might become temporary jobs until worker finds a better job.

1- Randstad: Why is there a labor shortage in Manufacturing?



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Threat or opportunity?

Waves of Change

- All companies will become digital
 - Real time data anytime anywhere, Digital Twins, Web 3.0, NFT, Crypto, Metaverse...
- Generational shift in consumers and workforce "Gen Z vs Millennials"
- However, "only 20%-30% of estimated manufacturing sites have Wi-Fi"

Industry 4.0 can unlock significant value across multiple areas of a factory network (1)



Data, computational power, connectivity

Blockchain
Cloud technology
Internet of Things (IoT)
Sensors



Human-machine interaction

Virtual & augmented reality

Robotics & automation (collaborative robots, automated guided vehicles)

Robotic process automation, chatbots



Analytics & intelligence

Automaton of knowledge work
Big data, advanced

analytics, & Al



Advanced production methods

Additive manufacturing (including 3-D printing)

Renewable energy

Value potential

15-20% inventory-holding cost reduction

15-30% labor productivity increase 30-50% machine downtime reduction

10-30% throughput increase 85% forecasting accuracy mprovement

10-20% cost-of-quality improvement

70% of transformations fail... mostly due to people factors dsm-firmenich •••

Reasons

Change Fatigue

Not enough support

Resistance to Change

Change interventions do not land

Relapse to old ways of working

Misunderstanding

Change happens quickly according to plan
We will notice when someone is not ok
People are used to change
People always understand the reasons for change

Leadership and behavior is visible

The transition your organization is going through

Transition is a process by which people unplug from an old world and plug into a new world: transition starts with an ending and closes with a new beginning.



This third
phase is successful
when people develop
the new identity,
experience the
energy, and discover
the sense of purpose
that make the
change begin to
work.

Ending

The first requirement is that people have to say goodbye to the old ways and old identity they had.

Transition Zone

After people have let go of their old ways, they enter the "neutral or transition zone": it is when the old is gone but the new is not fully operational yet.

New Beginning

Coming out of the transition and starting a new beginning requires people to start behaving in a new way.

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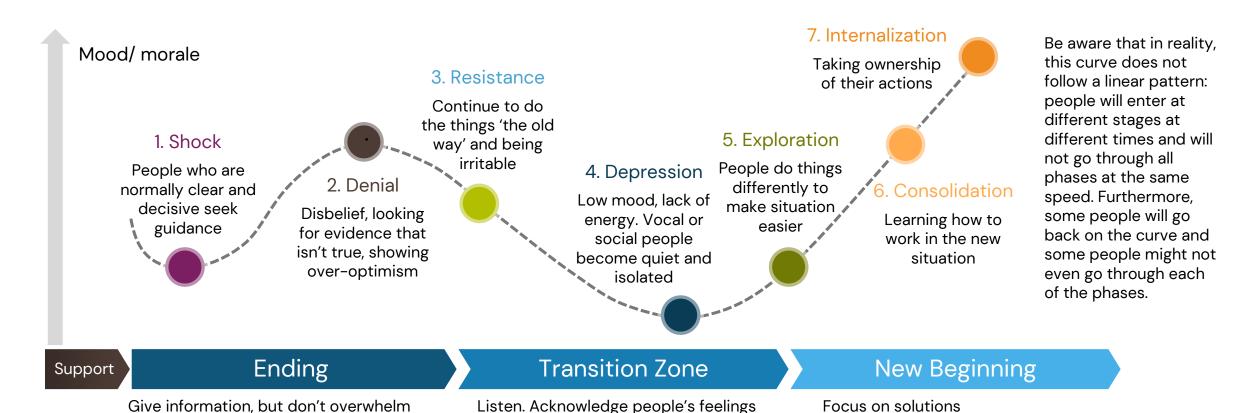
The Change Curve

Repeat the message

Explain where people can find more

information or ask questions

When your organization moves through the Ending-Transition Zone-New Beginning phases, the Change Curve can help you to better understand how people will react to change.



Remember: people's attacks on the

process are not personal

Offer support

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Create early wins

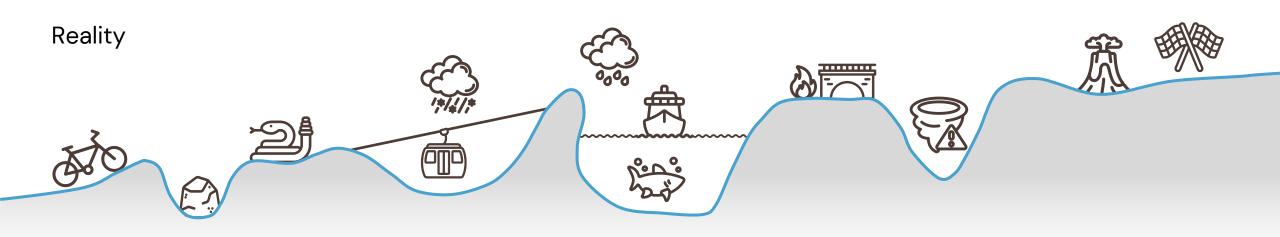
Motivate and celebrate successes

The challenges of Change Management...

Your plan







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More than a century of successful transformation

Coal mining

1902

(Petro)chemicals

Nutrition, Health & Sustainable Living

Health, Nutrition, & Bioscience

Innovators in nutrition, health and beauty









2023







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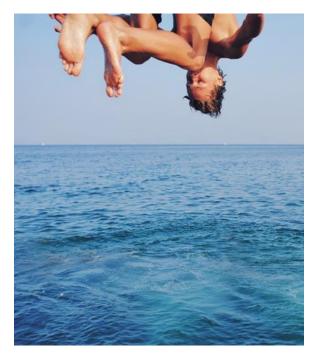
Innovators in nutrition, health and beauty



Perfumery & Beauty



Taste, Texture & Health

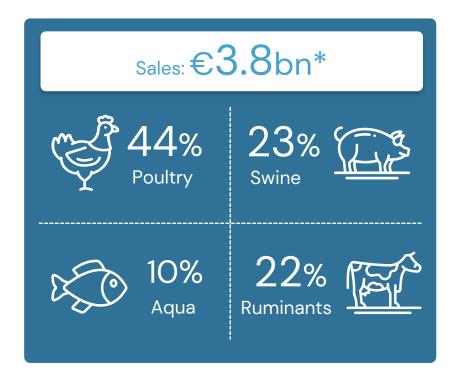


Health, Nutrition & Care



Animal Nutrition & Health

Animal Nutrition & Health (ANH)



Recent acquisitions







Key challenges for which dsm-firmenich is uniquely positioned

'We Make It Possible' with our current comprehensive portfolio of market-leading probiotics, prebiotics, enzymes and eubiotics for animal gut health

World-leading science-based innovation program has developed global game-changers such as methane-inhibiting feed additive Bovaer® and algae-based fish oil alternative Veramaris®



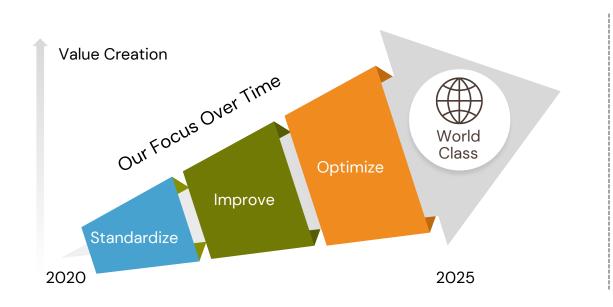
loss & waste

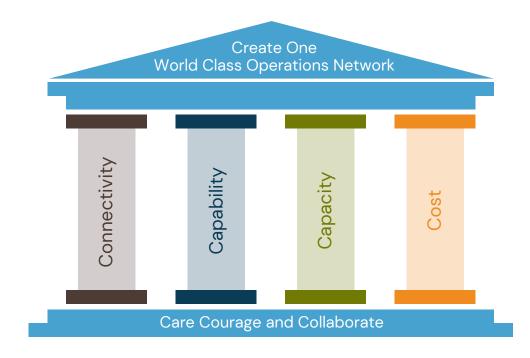
Unique global premix network with strong representation in every region of the world

Leading advances in precision farming analytical/diagnostic services such as SustellTM, Verax and Erber Diagnostics (Romer Labs®)

ANH PreMix Operations - World-Class Operations

4 Cs - Connectivity - Capability - Capacity - Cost





We will modernize and professionalize our operations over the next 5 years – dsm-firmenich Integral Continuous Improvement (DICI) is our in-house Improvement System

Power to the People: Invest in your people first

dsm-firmenich use case in Animal Nutrition and Health



Vision is ready

Listen to the organization and build your roadmap accordingly



Group of Ambassadors - Early adopters in the change curve

Volunteers

As diverse as possible (Gender, region, level, seniority)

Create workstreams. Assign working groups with a clear task, have regular checks.

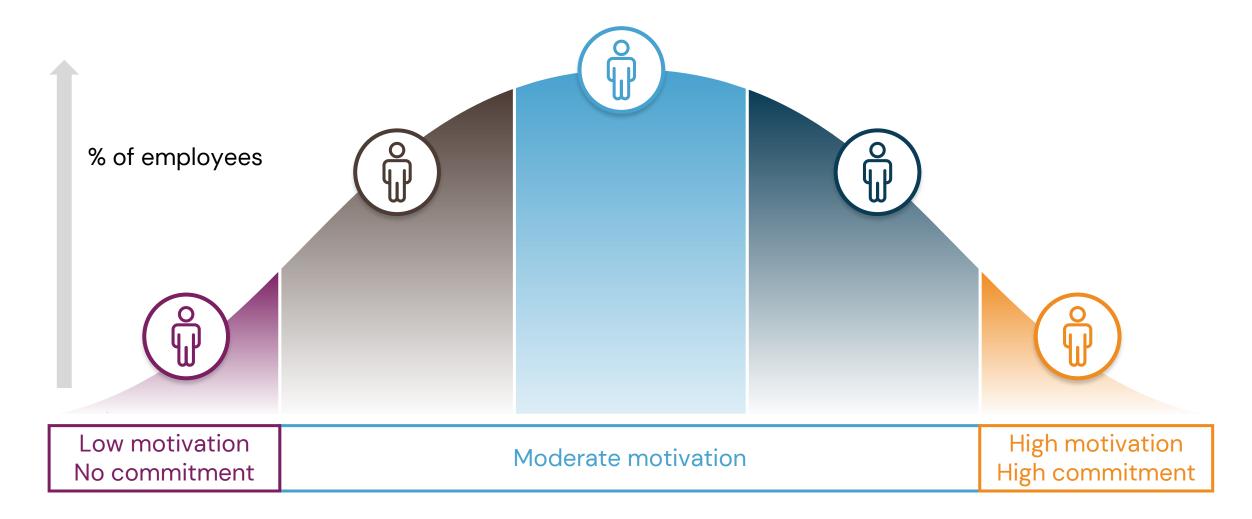


Additional context

Group had little or not experience Several people did not know each other

Vast majority never worked with people outside their plant or experience regional or global roles

The 10 - 80 - 10 Principle





High level Roadmap towards World Class Operations It is a Journey....

unleash the power of everyone



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ANH DICI Light: "At ONE CLICK distance"

ANH DICI Light Sharepoint

Welcome to the ANH DICI!





Change Journey towards World-Class Operations

For years, DSM's Integrated Continuous Improvement systems (DICI) has brought simplifications, productivity increases, increased SHE, and quality improvements across operations in Manufacturing & Technology (M&T). For DICI to work, we rely on our engaged and talented people knoss ANIH.

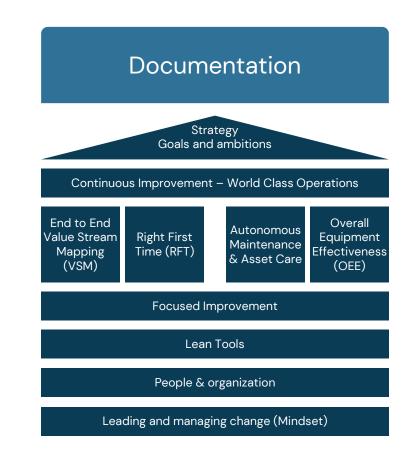
DICI is not 'just another program' – it's not some flavour of the month piled on top of our routine duties. DICI will change the way we work and

DICI ambassadors

We have appointed a group of ambassadors to support this journey.

First, they will adopt and simplify DSM's existing set of tools and methods, with the aim of simplifying implementation at all levels in the PreMix organization.

Second, and more importantly, they will serve as a driver of change, helping ensure that continuous improvement, empowerment, and





Change after 100 days

Q1/22 – Set-up DICI organization and Global DICI roadmap.

A group of 38 Ambassadors kick-off on 7th March. The diverse team (Regions, Levels, Gender, Expertise) reached in 100 days

Leader led Approach to flip the Pyramid



"I feel proud of being an Ambassadors and contributing to World Class Operation Journey"



Bootcamp:

8 awareness training by Ambassadors to Leadership team and regions 200 Attendees



Content: 100% (Sharepoint & Booklet)

20 Training Packages (Sharepoint). Simplified (>85%) DSM content. ± 900 Booklets under distribution in 8 languages.



ANH operations academy (Digital)

DICI with >10 hours video content available.



Performance Diagnostic (PD):

Proof of Concept during the 100 days. For 9 months (2022) the team was able to do 10 PD.



Digital Maturity Assessment tool

>85% simplification. Already in use.



Share and Learn

First DICI Global Share and Learn Event.

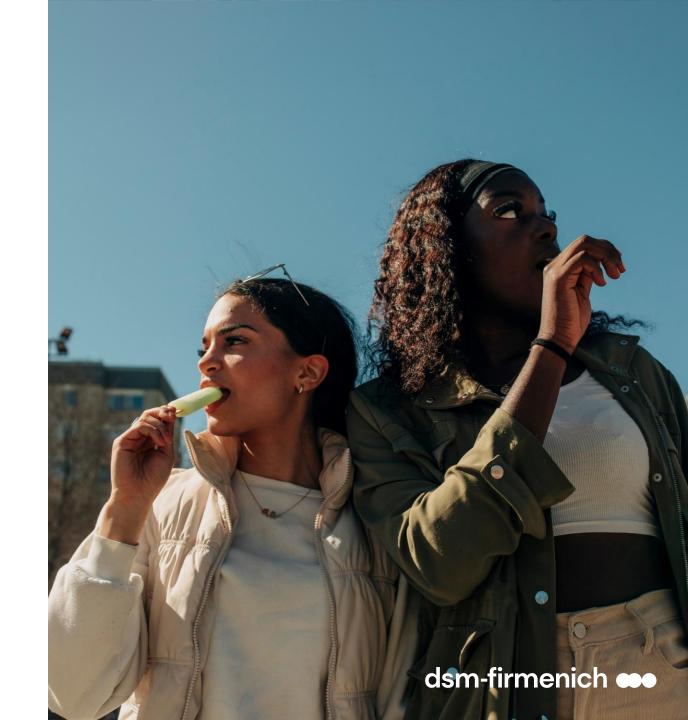
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Is it a compelling case to invest in your people first?

- No cost & high return
- New skillset and experience
- More connectivity within the organization
- People feel proud positive spiral

"You just need one ingredient: Will"

Amitte Gulamhussen



We bring progress to life™